



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2618**Job Sheet 186521****Part No:** D2618**Job Qty:** 400 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/16/18**Job Tracking No:****Due Date:** 12/21/18**Created By:** Jesse White**Type:** Stock**Description:** SIOP**Note:** DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	400 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Machining-1		JBD 19/11/22
100	Hardinge	400 pcs	12/21/18	12/21/18	0.13	37.23	Hardinge		JBD 19/11/22
120	QC	400 pcs	12/21/18	12/21/18	0.00	0.00	QC8		JBD 19/10/22
130	Packaging	400 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		JBD 19/10/22
140	QC21-SA	400 Ea	12/21/18	12/21/18	0.00	0.00	QC21		JBD 19/10/22

Part Op
Descriptions: 100 - 1-Turn as per Folio FA195 & Dwg D2618.

DAS
21
9-88

JAN 2 4 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRN0.750	Delrin Round Bar 0.75" Color: Black	103.2000 ft (.258 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRRN0.750	103	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches ± 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313		

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S146466



Part: D2618

Job No: 186521

Serial No/Batch: S146466

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/22/19